

## Charmilles Edm Form 20 Manual

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charmillesrobofil 2020 submerged cnc wire edm maximum workpiece size- 39" x 19.8" x 5.91" table travel- x 12.5" table travel- y 8.5" vertical travel- z 4.49" taper- +/- 0 to 30 deg.

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### **Charmilles Technologies Form 20 Sinker EDM (inv.37338) for ...**

Difference Between Ram and Wire EDM in Reducing Costs There is an important difference when ram or wire EDM is used to machine parts. If a blind hex is to be ram EDMed, the hole should be drilled close to the hex, as illustrated in Figure 13:1. Figure 13:1 Proper Preparation for Ram EDM—Minimal Metal Removal Reducing Costs for Ram EDM

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