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can be used by the controller 2. To convert controller signals into external signals that are used to control the machine or process 3. a) A rack that is located away from the processor module near the field devices b) To minimize the amount of wiring required 4. By its address 5. Type refers to an input or output

Answers to Chapter 2 Review Questions - Solutions Manual

c) analog controllers. b) relay control panels. d) digital controllers. 2. Basically, the function of a PLC is to: 2. d. a) amplify various weak signal sources. b) control a high voltage output with a low voltage input. c) control the speed of motors. d) make logical decisions and control outputs based on them.

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A programmable logic controller (PLC) is a special form of micro-processor-based controller that uses a programmable memory to store instructions and to implement functions such as logic, sequencing, timing, counting and arithmetic in order to control machines and processes (Figure 1.3) and are designed to be operated by engineers with perhaps a limited knowledge of computers and computing languages.

Programmable Logic Controllers

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